

# CERABIEN

## **CERABIEN™ ZR**

**FC Paste Stain**



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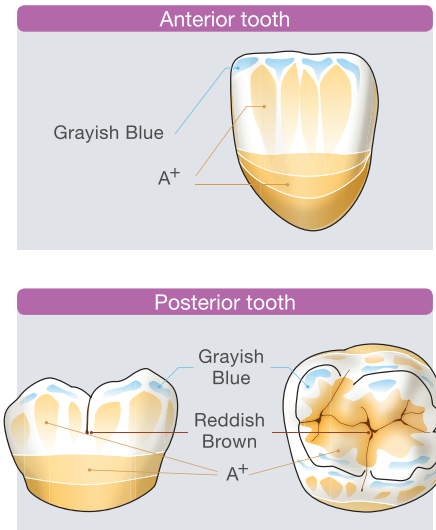
The addition of a new paste-type FC Paste Stain (a surface stain) to the CERABIEN™ ZR line allows the easy characterization of full-zirconia restorations. FC Paste Stain is available in a total of 27 shades, for the reproduction of a wide variety of shades.

### The FC Paste Stain color composition list

The full complement of blue and gray shades (Light Gray, Dark Gray, Grayish Blue, & Blue) makes the easy reproduction of blue-grayish transparency effects for incisal area possible. Two types of glaze (Glaze & Clear Glaze) make it easier to control the appearance of transparency across the entire crown.

Translucent	Dentin	Adjustment
<input type="checkbox"/> Glaze	<input type="checkbox"/> Cervical 1	<input type="checkbox"/> Value
<input type="checkbox"/> Clear Glaze	<input type="checkbox"/> Cervical 2	<input type="checkbox"/> Black
Enamel	<input type="checkbox"/> Cervical 3	<input type="checkbox"/> Green 1
<input type="checkbox"/> Light Gray	<input type="checkbox"/> A+	<input type="checkbox"/> Green 2
<input type="checkbox"/> Dark Gray	<input type="checkbox"/> B+	<input type="checkbox"/> Yellow
<input type="checkbox"/> Grayish Blue	<input type="checkbox"/> C+	<input type="checkbox"/> Salmon Pink
<input type="checkbox"/> Blue	<input type="checkbox"/> D+	<input type="checkbox"/> Pink
	Enhancement	<input type="checkbox"/> Red
	<input type="checkbox"/> White	<input type="checkbox"/> Fluoro
	<input type="checkbox"/> Mamelon Orange 1	
	<input type="checkbox"/> Mamelon Orange 2	
	<input type="checkbox"/> Earth Brown	
	<input type="checkbox"/> Reddish Brown	

### Examples of the use of stain



### Baking Schedule for the fabrication of full-zirconia restorations

FC Paste Stain can be baked at 750°C during the fabrication of full-zirconia restorations. This is a lower temperature than that used for conventional external stains.

Dry-out time		Predrying Temperature		Start Vacuum		Heat Rate		Vacuum Level	Release Vacuum		High Temperature		Hold Time (in the air)	Cool Time
min.	°C	°F	°C	°F	°C/min.	°F/min.	kPa	°C	°F	°C	°F	min.	min.	
5	500	932	600	1112	45	81	96*	750	1382	750	1382	1	4	

\* 96kPa=72cmHg

### Optimized for full-zirconia restorations

Esthetic full-zirconia restorations can be fabricated efficiently by combining FC Paste Stain with KATANA™ Zirconia UTML, STML or ML\*.



### Set CERABIEN™ ZR FC Paste Stain Full Kit

- 5g each, Glaze, Clear Glaze
- 3g each, Light Gray, Dark Gray, Grayish Blue, Blue, Cervical1, Cervical2, Cervical3, A+, B+, C+, D+, White, Mamelon Orange1, Mamelon Orange2, Earth Brown, Reddish Brown, Value, Black, Green1, Green2, Yellow, Salmon Pink, Pink, Red, Fluoro
- Color guide
- ES Liquid

\*FC Paste Stain can be used on the surfaces of restorations where CERABIEN™ ZR, CZR PRESS, or CZR PRESS Ingot is layered on KATANA™ Zirconia. For detailed information, please refer to the CERABIEN™ ZR Instructions for Use or the CERABIEN™ ZR FC Paste Stain Technical Manual.

### SYMBOLS USED IN A LABEL

MANUFACTURER LOT BATCH CODE USE BY REF CATALOGUE NUMBER

CONSULT INSTRUCTIONS FOR USE EC REP AUTHORISED REPRESENTATIVE IN THE EUROPEAN COMMUNITY

### Kuraray Noritake Dental Inc.

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Read the IFU (Instructions For Use) before the procedure.  
Printed color may not accurately present actual color.

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